

Work Order ID 98215

98215

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Item ID: D206-781-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 3/08/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/11/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

JB

SMB
B327

4 JG/MJS 13-3-12
(4)

1 DAS
06
9-89 13-03-12 JB

4

4

SMB
B327

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Item ID: D206-781-023 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Floor Protector (Passenger Cabin)
 Start Date: 3/08/13 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 3/11/13 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023								
	Location: <u>FG 040</u>								
	PPP rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 13-04-01 (DAS 06 2-8)

Handwritten: 13/4/13

Handwritten: 13-04-21

Picklist Print

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Work Order ID: 98215

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 3/08/13

Required Date: 3/11/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-1 Floor Protector (206L)		Manufactured	No			110	Each	2.0000	1	4	97062		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				93735		2							
D3934-041 Clip Assembly		Manufactured	No			110	Each	4.0000	2	8	398216		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST072		4							
				89959		4							
D3800-1-100 Hook and Loop Strip (1" Soft) (D3800-1-100-500) cut (2) at 50.00" as per dwg **per kit**		Manufactured	No			110	f	72.1340	8.333	33.332			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		72.134							
				85354		2							
				93553		70.134							
D3800-3-100 Hook and Loop Strip (1" Hard) (D3800-3-100-500) cut (2) at 50.00" as per dwg **per kit**		Manufactured	No			110	f	66.0030	8.333	33.332			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		66.003							
				85355		2.535							
				93554		63.468							
AN525-10R6 Screw		Purchased	No			110	Each	189.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		189							
				122151		100							
				122814		89							

REFERENCE ONLY

ShA

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER